

# DynaProbe<sup>®</sup>

pH Sensors

# Pulp & Paper Processes



*Manufacturers of  
pH & D.O. Sensors for  
Science and Industry*

# Broadley-James™

## pH Sensors for Pulp & Paper Applications are:

### Rugged

Broadley-James sensors have been used and tested for more than a decade in the pulp and paper industry under conditions involving strong caustics, high temperatures, and harsh industrial environments. The ST977, ST864, and ST951 are rugged, sealed sensor assemblies designed specifically for in-line applications in pulp and paper mills and related chloralkali plants.

### Long-lasting

The solid state reference cell features the unique patented IonTrap™ design for extended service life in the most severe applications. The body is molded from chemical-resistant, conductive Ryton® or Kynar® and the reference junction is porous Teflon®. A built-in Pt 1000 temperature compensator is standard in all sensors, as is the integral solution ground connection in the ST977 and ST951.

### Reliable

A good control system provides repeatability to the paper mill operator. It is their knowledge that produces quality paper. The reliable sensor, however, allows them to consistently do this over and over again, with confidence. The DynaProbe's® unique design offers distinct advantages which allow for a longer lifespan with less maintenance.

### Compatible

Broadley-James' industry standard designs are compatible with most existing hardware in the pulp and paper industry. In addition, the pH sensors can be used with the majority of electronics and controllers on the market.

## High Pressure Hot-Tap Assembly

The pH sensor and housing assembly shown below is used in the majority of measurement points throughout the pulp and paper mill. The sensor can be inserted into, and retracted from, the process without turning off the flow in the pipe. A built-in Pt 1000 temperature compensator is standard, as is the integral solution ground connection.

Typical applications include pH monitoring and control of residual bleach, white liquor, spent acid, black liquor, cationic dyes and pulp stock.

Sensor  
Part Number  
ST977-R33H-N07FF



### SA877 Valve Retraction Sensor Housing Assembly

All wetted materials are 316 Stainless Steel except for the Titanium insertion sheath

Titanium sheath

The entire assembly is available with your choice of one of three different insertion lengths:

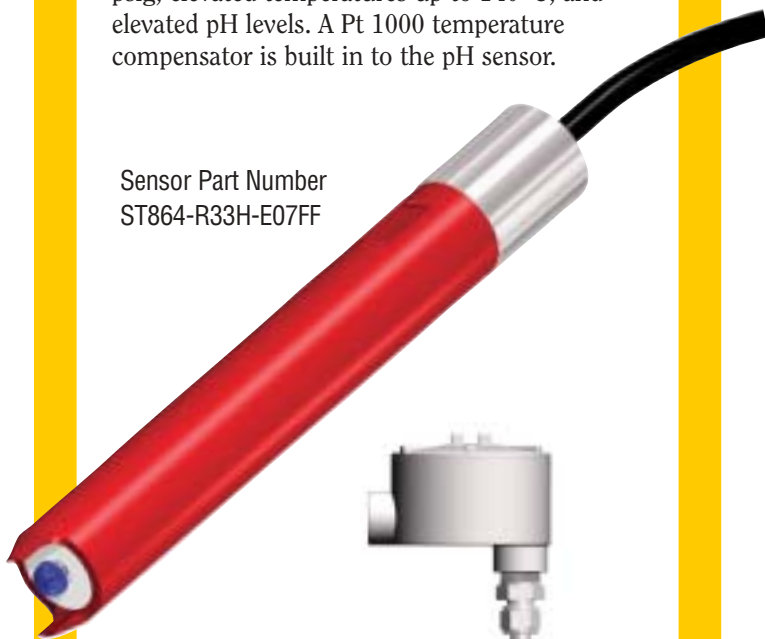
- 7 inches SA877-TL07-J01
- 11 inches SA877-TL11-J01
- 15 inches SA877-TL15-J01



# Extreme Pressure Assembly

This pH sensor and housing assembly is designed specifically for pulp stock applications involving extreme pressures up to 300 psig, elevated temperatures up to 140°C, and elevated pH levels. A Pt 1000 temperature compensator is built in to the pH sensor.

Sensor Part Number  
ST864-R33H-E07FF



## SA864 Valve Retraction Sensor Housing Assembly

All wetted materials are 316 Stainless Steel

The entire assembly is available with a maximum sensor insertion length of 2 inches

2 inches SA864-6L02-J01



# Twist-Lock Assembly

The pH sensor assembly shown below is used throughout the paper mill where a hot-tap assembly is not needed. Ease of removal for calibration or replacement makes this pH sensor the preferred choice over threaded designs. A built-in Pt 1000 temperature compensator is standard as is the integral solution ground connection.

Typical applications include pH control and monitoring in bypass process lines or water treatment reservoirs.

Sensor Part Number  
ST951-R33H-N07FF



Housing  
Part Number  
AM-9111

The ST951 is used in conjunction with the AM9111 twist-lock adapter. This 316L stainless steel 1" MNPT adapter also includes a threaded safety retainer nut and fits into any standard 1" fitting.

## Note:

All DynaProbes come standard with a built-in Pt 1000 temperature compensator. In addition, other temperature compensators are available on these sensors, including 3K and Pt 100.

# Specifications

## Part Number:

ST977-R33H-N07FF High Pressure

pH Range . . . . . 0–14 pH  
 Temperature Range . . . . . 0–120°C  
 Pressure Rating . . . . . 100 psig @ 90°C  
 Reference System . . . . . Ag/AgCl  
 Glass Membrane Type . . . . . HT-3, Low Sodium Ion error  
 Wetted Materials . . . . . Ryton®, Teflon®, Glass & Viton® O-rings

## Part Number:

ST864-R33H-E07FF Extreme Pressure

pH Range . . . . . 0–14 pH  
 Temperature Range . . . . . 0–140°C  
 Pressure Rating . . . . . 300 psig @ 140°C  
 Reference System . . . . . Ag/AgCl  
 Glass Membrane Type . . . . . HT-3, Low Sodium Ion error  
 Wetted Materials . . . . . Kynar®, Teflon®, Glass & 316 Stainless Steel

## Part Number:

ST951-R33H-N07FF Twist-Lock

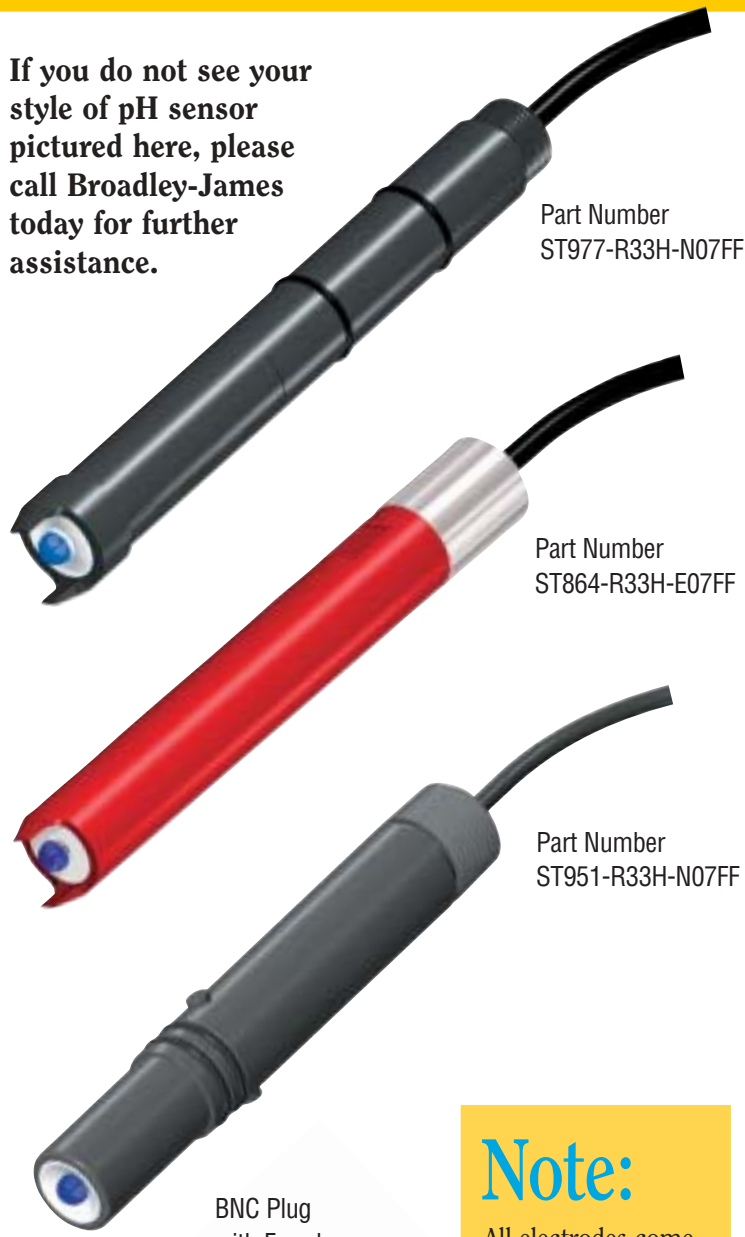
pH Range . . . . . 0–14 pH  
 Temperature Range . . . . . 0–120°C  
 Pressure Rating . . . . . 50 psig @ 120°C  
 Reference System . . . . . Ag/AgCl  
 Glass Membrane Type . . . . . HT-3, Low Sodium Ion error  
 Wetted Materials . . . . . Ryton®, Teflon®, Glass & Viton® O-rings



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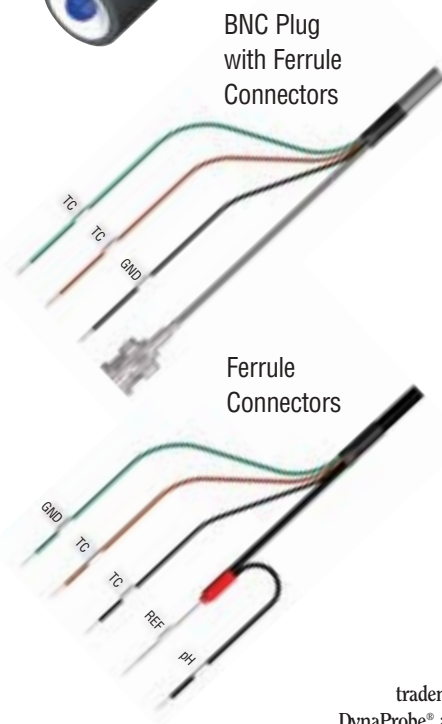
If you do not see your style of pH sensor pictured here, please call Broadley-James today for further assistance.



Part Number  
ST977-R33H-N07FF

Part Number  
ST864-R33H-E07FF

Part Number  
ST951-R33H-N07FF



## Note:

All electrodes come standard with a 7 foot (2 meter) low noise coaxial cable and either a crimped Ferrule Connector or a BNC Plug on the pH coax. To order an electrode with the BNC Plug, simply change FF to FB at the end of any part number in this brochure. Many other connectors are available.

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